

# Duffle or Gym Bag

#551

Level 1—Quick & Easy

## MATERIALS

GREEN PEPPER  
ORDER #

### All Sizes:

- 1 – All Polyester Thread ..... TH-150
- 2 – # 4 or #5 Zipper Pulls ..... PU-C41 or -C51

### Clip-on Shoulder Strap:

- 2 – 1" Tri-rings ..... TR-100B
- 1 1/2 yd – 1 1/2" Webbing ..... WMN-112
- 2 – 1 1/2" Swivel Snap Hooks ..... SW-112B
- 1 – 1 1/2" Shoulder Pad ..... SP-112B
- 2 – 1 1/2" Sliders ..... SL-112B

### Small Bag:

- 5/8 yd – 60" Fabric .....see Sugg. Fabrics
- 2 3/8 yd – 1" Webbing ..... WMN-100
- 5/8 yd – #4 or #5 Coil Zipper ..... ZBY-C4 or -C5

### Medium Bag:

- 3/4 yd – 60" Fabric .....see Sugg. Fabrics
- 2 3/4 yd – 1" Webbing ..... WMN-100
- 3/4 yd – #4 or #5 Coil Zipper ..... ZBY-C4 or -C5

### Large Bag:

- 1 yd – 60" Fabric ..... see Sugg. Fabrics
- 3 1/4 yd – 1" Webbing ..... WMN-100
- 1 yd – #4 or #5 Coil Zipper ..... ZBY-C4 or -C5

### Optional Velcro Pockets:

- 1/8 yd – 3/4" Velcro Hook&Loop.VRH-034/VRL-034

### Optional Zipper Pockets:

- 2 – # 4 or #5 Zipper Pulls ..... PU-C41 or -C51
- 2/3 yd – #4 or #5 Coil Zipper ..... ZBY-C4 or -C5

### Optional Mesh Pockets:

- 1/4 yd – 60" Mesh Fabric .....see Sugg. Fabrics

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## SUGGESTED FABRICS

### Main Bag:

- Cordura ..... F2
- Nylon Pack Cloth ..... F4
- or Canvas, Denim, or other rugged fabric.

### Optional Mesh Pockets:

- Leno Lock ..... F45
- or other heavy mesh.

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**green pepper**  
INC.

**Quick & Easy!**

551

## DUFFLE OR GYM BAG

LEVEL 1—QUICK & EASY

**3 sizes with zipper closure and webbing handles.**

- Durable • Washable
- Clip-on padded shoulder strap on medium or large bag

### PLUS HANDY OPTIONS:

- 2 outside Velcro pockets on bag sides.
- 2 outside zipper pockets on bag ends.
- Pockets can be main bag fabric or heavy mesh.

### LARGE BAG

shown with clip-on shoulder strap, plus zipper pockets and velcro pockets.

### MEDIUM BAG

shown with velcro pocket on side and mesh zipper pocket on end.

### DIMENSIONS:

- Small** — 14" long x 7 1/2" wide x 7 1/2" deep
- Medium** — 17" long x 9" wide x 9" deep
- Large** — 22" long x 11" wide x 11" deep

### SMALL BAG

shown with velcro pocket on side